

## SYSTEMS

Softening systems are used to soften the water by holding the hardness ions in the water. Soft water ensures the protection of pipings and especially boilers. Softening takes place with the "ion exchange" method. Insoluble cationic resin holds calcium and magnesium ions, which cause hardness, in the water and, instead, gives sodium ion to water. This resin is abrasion-resistant and long-lasting; has high exchange capacity, low salt consumption, equal granule sizes, low pressure loss, and has been approved by WHO for food-grade (in accordance with the food regulations).

Tandem softening units consist of 2 resin columns. The systems operate automatically with a controlled flow depending on the purified water flow and after softening the predetermined water quantity, they automatically start to the regeneration process. Resin tanks work sequentially and when one tank is in regeneration process, the other tank starts softening. The tank, whose regeneration is completed waits for the other tank's service period expiration and restarts operating after this period. In this way, continuous water softening production is ensured for 24 hours.







- 1. Softening System Inlet
- 2. Softening System Outlet
- 3. Automatic Control Valve
- 4. Drainage Line
- 5. Resin Mineral
- 6. Gravel Layer
- 7. Salt tank
- 8. Granulated Salt

#### **FRP Tank Single and Tandem Softening Systems**

#### TECHNICALS SPECIFICATIONS



Tandem Softening System

Tanks Dimensions:	8"x35" 63"x86"
Tank Material:	FRP
Filtration Rate:	< 40 m/h
Inner Distribution Structure:	Diffuser Distribution Structure
Piping:	PVC
Control*:	Automatic Control Valve / Pneumatic / Electric Act. Valve
Operatina Pressure:	2-6 Bar

(\* Can be applied with surface piping after 30 "x72" models)





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#### **Carbon Steel Tank Single and Tandem Softening Systems**



Single Softening System

#### **TECHNICALS SPECIFICATIONS**

*Diameter:* Ø1000 mm ... Ø3200 mm

Cylindrical Height: 2000 mm

Type: Vertical/Horizontal

Tank Material: Epoxy Coated Carbon Steel

Filtration Rate: <40 m/h

Inner Distribution Structure: Nozzle

Piping: PVC/Galvanized

Control: Pneumatic/Electric Act. Valve

Operating Pressure: 2-6 Bar

#### Stainless Steel Tank Single and Tandem Softening Systems



Single Softening System

#### **TECHNICALS SPECIFICATIONS**

Diameter: Ø1000 mm ... Ø3200 mm

Cylindrical Height: 2000 mm

Type: Vertical/Horizontal

Tank Material: 304/316 Stainless Steel

Filtration Rate: < 40 m/h

Inner Distribution Structure: Nozzle

Piping: 304/316 Stainless Steel

Control: Pneumatic/

Electric Act. Valve

Operating Pressure: 2-6 Bar





#### Salt Tank



#### TECHNICALS SPECIFICATIONS

Volume: 100 lt ... 5000 lt

Type: Vertical

Tank Material: PE









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